

Change the Datum Position in your Laser Controller

To alter the datum position using your laser machine controller only, carry out the below steps with your laser machine turned on.

1. Press escape on the keypad to ensure nothing is highlighted, and you are in the top level menu.



2. Press enter twice.
3. This will open the menu to:
Set logic origin ("SET LOGIC ORG")
Cancel logic origin ("CANCEL LOGIC ORG")



4. Use the left/right arrow keys to highlight the Cancel logic origin option, and press return to both select this, and return to the main menu.

