



LASER MACHINE MANUFACTURER
MICROSTEP DISTRIBUTOR

How to Re-set Your Fume Filtration System
(after replacing a filter)
[AD-oracle / CTR-500 filter units]

When you have replacing an expired filter from your fume filtration system, you may need to re-set the filter system if it does not automatically detect that a new filter has been fitted.

To do this, please complete the following steps;

1. Turn the machine off.
2. Replace the filter(s) as required. [NB: separate instructions are available relating to this process].
3. Turn on the fume filtration system.
4. Hold down both the plus (+) and minus (-) buttons on the fume filtration system until the clean running, 75% and blocked lights all flash together.
5. Release the plus (+) and minus (-) buttons and wait for the lights to stop flashing. The green clean running light and one blue fan speed light should now be lit and steady.
6. Hold down both the plus (+) and minus (-) buttons until the green clean running light flashes (you will need to hold the buttons for approximately 10 seconds – not as long as in step four of these instructions).
7. Release the plus (+) and minus (-) buttons.
8. The fan speed can now be adjusted. Press the plus (+) or minus (-) buttons as many times as required to set the fan speed according to the materials you are working on – typically you would be looking to work with a fan speed of 2 or 3 lights.

When the fan speed is set correctly according to your requirements, no further button action is required.

The clean running light will stop flashing after a few seconds of inaction.

The fume filtration system is now re-set and ready to use as normal.

If you have any questions regarding the above information, please contact CTR.